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D044-662-011

Job Sheet 189118



Part No: D044-662-011

Job Qty: 1 pcs

5x

DAS
21
9-09

Part Name: R44 Bearpaws



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/18/19

Job Tracking No:

Due Date: 2/21/19

Created By: Dara Macdonald

Type: Stock

Description:

Note: DWG REV E IPP Rev:C 04.02.19 Added tolerance and ref to DSK086-12 to Step 3 KJ/JLM IPP Rev:D As per ECN 932 & 862 06-07-28 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
105	Packaging 1 - Pick Kit	1 pcs	2/21/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	PC	
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		

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Container No: S231717



Part: D044-662-011

Job No: 189118

Serial No/Batch: S231717

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH02-8 Issue 2p.5AA1, S231717 SRD1490N

				Packaging 1 - 30	
				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
110 QC 4	1 pcs	2/21/19	0.00 0.00	QC 4 - 26	
				QC 4 - 28	
				QC 4 - 38	
				QC 4 - 42	
				QC 4 - 58	
				QC 4 - 6	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
120 Packaging 3-1 - Stock - B4B	1 pcs	2/21/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
125 DC - 1 - B4B	1 pcs	2/21/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
130 QC 21 - FG	1 pcs	2/21/19	0.00 0.00	QC 21 - FG - 21	

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Part Op 105 - (Pick Kit)
 Descriptions: 110 - (QC4- 100% Inspect kits for completeness)
 120 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D044-662-011
 LOCATION: FG014
 125 - (Document Control) Photocopy bluefile & type labels per PPPD044-662-011 CHG004
 130 - (QC21- Final Inspection - Work Order Release)

FG014

012908

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	4 Ea (4 ea)	105-Packaging 1 - Pick Kit	5220799
AN4-15A	Bolt	4 Ea (4 ea)	105-Packaging 1 - Pick Kit	5220209X185
D2529	Washer	8 pcs (8 ea)	105-Packaging 1 - Pick Kit	52206959
D3075-1 (Mount Stone)	Bearpaw (Foot Print Only)	2 pcs (2 ea)	105-Packaging 1 - Pick Kit	52207790
D3556-1	R44 Bearpaw Clamp	4 Ea (4 ea)	105-Packaging 1 - Pick Kit	522055114 / 504554726
D3601-1	Radius Block	8 pcs (8 ea)	105-Packaging 1 - Pick Kit	52204197
D4953-1	Cushion	4 pcs (4 ea)	105-Packaging 1 - Pick Kit	5046548
MS21042L4	Nut	8 Ea (8 ea)	105-Packaging 1 - Pick Kit	5225610
NAS1149D0463J	Washer	8 Ea (8 ea)	105-Packaging 1 - Pick Kit	5225575

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
105-Packaging 1 - Pick Kit	AN4-14A	4	612	0
	AN4-15A	4	464	0
	D2529	8	623	0
	D3075-1	2	0	0
	D3556-1	4	20	0
	D3601-1	8	136	0
	D4953-1	4	251	0
	MS21042L4	8	1,739	0
	NAS1149D0463J	8	2,871	0

Part Specifications

Specifications could not be found.



RELEASED
15/6/50

PPP

Part Number	D044-662-011	Box Part Number	BX14	Dimension	14 x 14 x 3
Description	Bearpaw	Other Packaging	Uline S16739		
		Logo Decals			

Packaging Instructions and Decal Placement

D044-662-011

Wrap hardware in Dart bag. Place hardware between the bearpaw, which will be facing each other. Place in box, add paperwork on top of bearpaw. Put scrunched up bubble wrap to prevent any movement. Close box. Apply D2729-3 label as per instructions indicated in QSI 014.

D2729-4

D2729-3

N/A



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BEARPAW

P/N: D044-662-011

CHG004

B/N: BXXXXXX

Revision: F
Date: 15.05.26

Sustainer

4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D044-662-011 Bearpaw Installation	4.6 lb 2.10 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	128.1 in 3.25 m	589 in-lb 6.8 m-kg
D044-662-013 Bearpaw Installation	6.2 lb 2.81 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	129.1 in 3.28 m	800 in-lb 9.2 m-kg
D044-662-041 Wearplate Kit (installed on D044-662-011/-013 Bearpaw Kit)*	1.6 lb 0.73 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	128.3 in 3.26 m	205 in-lb 2.4 m-kg

*D044-662-041 weight and balance should be added to D044-662-011/-013 kits

5.0 PARTS LIST

Qty -011	Qty -013	Qty -041	Part Number	Description
X			D044-662-011	BEARPAW INSTALLATION
	X		D044-662-013	BEARPAW INSTALLATION
		X	D044-662-041	WEARPLATE KIT
		4	D2274	Radius Block
8	8	4	D2529	Washer
2			D3075-1	Bearpaw
	2		D3529-1	Bearpaw
4	4		D3556-1	Clamp
		4	D3565-1	Wearplate
8	8		D3601-1	Radius Block
4	4		D4953-1	Cushion (Replaces D2182B045 Cushion)
		4	AN4-12A	Bolt
4	4		AN4-14A	Bolt
4	4		AN4-15A	Bolt
		4	AN4-16A	Bolt
8	8		NAS1149D0463J	Washer (Replaces AN960JD416 Washer)
8	8	4	MS21042L4	Nut (or MS21042-4)

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Revision: E

Date: 15.03.20